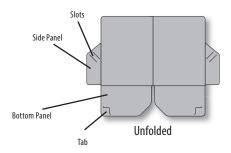
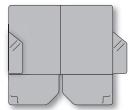
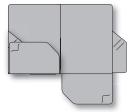


Assembling the X630 Folder

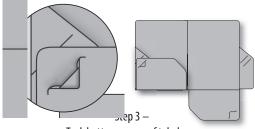




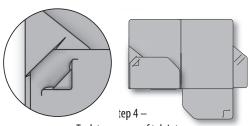
Step 1 – Fold side panel in.



Step 2 – Fold bottom panel up.



Tuck bottom corner of tab down into lower slot of side panel.



Tuck top corner of tab into upper slot of side panel.

Repeat steps 1-4 for other side. Fold along center to finish folder.